

# POWERFLEX®

PART NUMBER  
**PFR5-413**

DESCRIPTION  
**REAR UPPER LATERAL ARM TO CHASSIS BUSH**

## INSTALLATION GUIDE

### **Product description:**

Polyurethane ball bonded to stainless steel sleeve supported by polyurethane cups in an outer shell. This bush allows twist as well as radial movement.

### **Contents (parts per pack):**

- 2 x polyurethane balls and stainless sleeves
- 4 x polyurethane cups
- 2 x outer shells
- 1 x grease

*Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual.*

*It is recommended that:*

- all work to be carried out by a licensed technician;
  - all safety precautions adhered to;
  - wheel alignment to be checked and adjusted as required after any suspension work.
- All fasteners must be tensioned to manufacturer's torque settings.*

### **Fitting Instructions:**

1. Remove arm, make a note of outer shell position, press out original bush.
2. Press in new outer shell to same position as noted.
3. Apply supplied grease to bore of outer shell, polyurethane ball and cups.
4. Push ball into outer shell, fit a polyurethane cup either side with the radius facing the ball.
5. Refit the arm to the car.
6. Road test car.

